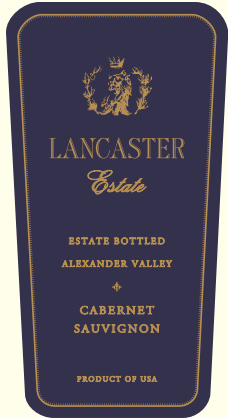


## WINEMAKER'S NOTE

### LANCASTER ESTATE



### 2003 LANCASTER ESTATE CABERNET SAUVIGNON

*Estate grown, produced and bottled, our 2003 Cabernet Sauvignon exhibits lush black cherry and plum, accented with cloves, anise, and violets. Soft, supportive tannins provide structure for the rich fruit, and layers of complexity carry over the long finish. Aged 22 months in French oak barrels, the wine was bottled unfinned and unfiltered, to retain purity of expression. 4200 cases produced.*

### LANCASTER ESTATE

Founded in 1995, Lancaster Estate is a family owned winery, dedicated to crafting wines that are Estate grown, bottled, and produced. Situated on 53 hillside acres at the southern tip of Alexander Valley, near the confluence of the Knights Valley and Chalk Hill appellations, this location enjoys the warm climate, depleted soils, and rugged hillsides uniquely suited to Bordeaux varieties.

### 2003 VINTAGE

A warm, long growing season led to consistent concentration in varietal maturity. Overall, this vintage gave us high quality fruit with dense tannins and firm acidity. Harvest lasted from September 18 through October 29.

### COMPOSITION & ANALYSIS

*80% Cabernet Sauvignon  
10% Cabernet Franc  
6% Merlot  
3% Malbec  
1% Petit Verdot  
Total acid 0.55%  
pH 3.77  
Alcohol, by volume 14.4%*