



LANCASTER

*Estate*

2007

ALEXANDER VALLEY



SAMANTHA'S  
SAUVIGNON  
BLANC

PRODUCT OF USA

## WINEMAKER'S NOTE

### 2007 LANCASTER ESTATE SAMANTHA'S SAUVIGNON BLANC

*Our 2007 Sauvignon Blanc honors our daughter, Samantha. This wine exhibits ripe pineapple and sweet grapefruit aromas, with complex flavors of honeydew melon and citrus. Aged 7 months in 90% stainless steel and 10% new French oak barrels, the wine was bottled unfiltered to retain purity of expression. 600 cases produced.*

#### VINEYARD SOURCE

In 2006, we began to explore the subtleties of making and growing Sauvignon Blanc by defining the best clones and sculpting a wine style that would be reflective of our estate. Our search for a vineyard source for this white, Bordeaux varietal led us to grower Truman Clark, great grandson of Cyrus Alexander – founder and namesake of the Alexander Valley. We continue to work with Truman Clark to farm a small vineyard block of Sauvignon Blanc from his family's original homestead.

#### LANCASTER ESTATE

Founded in 1995, Lancaster Estate is a family owned winery, dedicated to crafting wines that are estate grown, bottled, and produced. Situated on 53 hillside acres at the southern tip of Alexander Valley, near the confluence of the Knights Valley and Chalk Hill appellations, this location enjoys the warm climate, depleted soils, and rugged hillsides uniquely suited to Bordeaux varieties.

#### 2007 VINTAGE

Mild winter conditions and a dry spring led to early budbreak. Summer was mild with a hot August that encouraged ripening and led to an early harvest. Yields on Sauvignon Blanc were small and the fruit arrived in pristine condition with balanced varietal character.

#### COMPOSITION & ANALYSIS

*100% Sauvignon Blanc*

*Titrateable Acidity: 0.79 g/100mL*

*pH 3.25*

*Alcohol by volume 13.8%*

